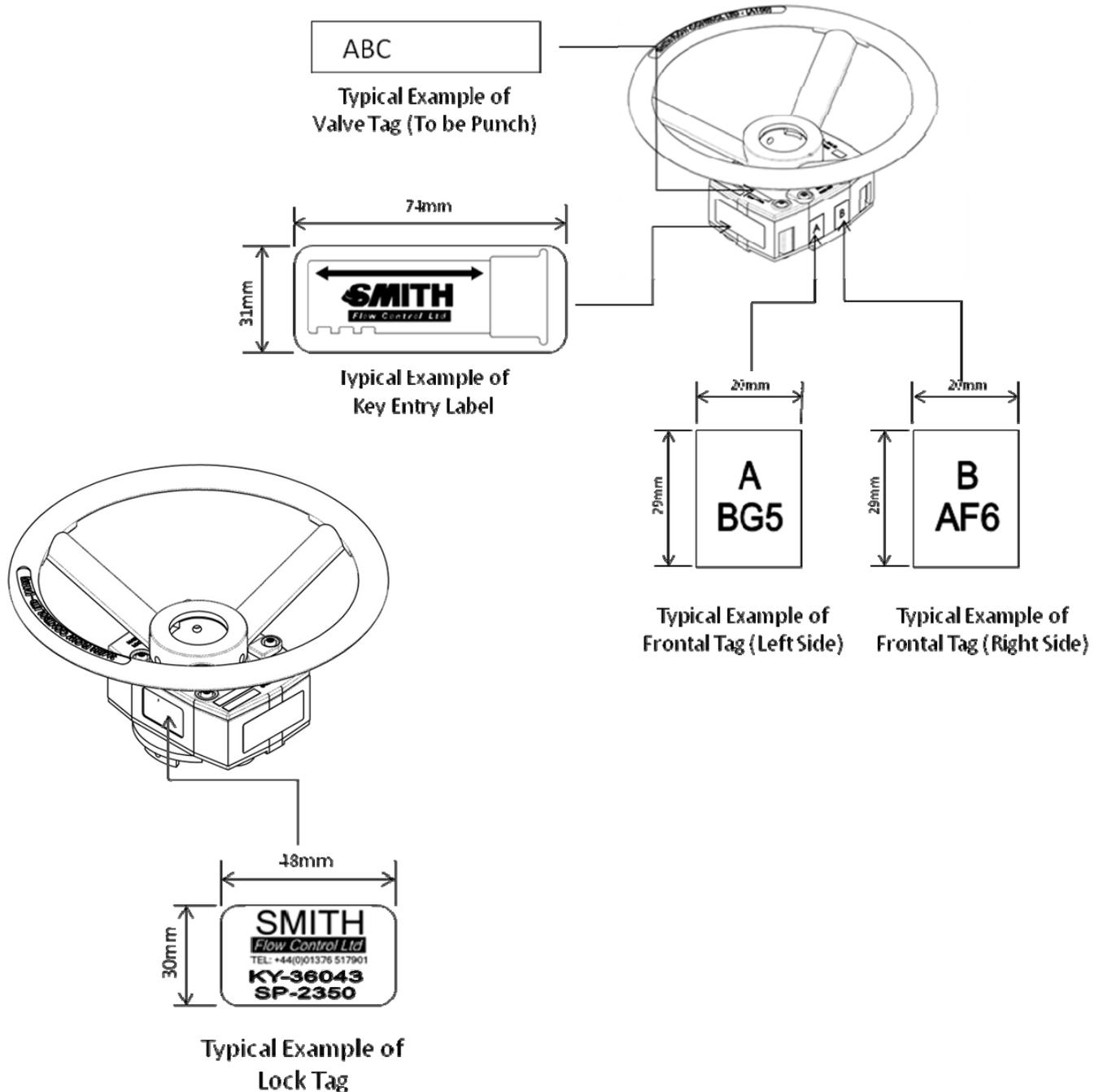


## LOCK MARKING

The body of a key interlock will be hard-stamped with an identification number as specified by the customer / final client. This number will typically be either the Valve Tag No. on which the lock is to be fitted or the Special Piping (SP) No. for the interlock system with a suffix to identify the individual valve (A, B, or C etc). Maximum of 15 characters allowed, including spaces.



## SFC KEY

The standard SFC is illustrated opposite with overall size. The key tags as detailed below are fixed to the bottom portion of the key as shown. The bottom portion of the key also becomes the handle of the key when it is inserted into a lock. The key tags are attached to both sides of the key and can have the same markings on both sides or different on either side if required.

## KEY TAGS

The following are the details of the standard colours / markings that we apply to key tags for our valve interlocks. Should the number of colours / markings not be suitable for your purposes additional combinations are available, please feel free to request further details.

The different colours can be used to identify different interlock systems in a plant or area. All the keys to a specific interlock system can, if required, have all the same colour or can have different colours for the start / intermediate / finish keys (traffic light system) in a system dependant on specification / plant requirements.

A key tag is applied to both the front and back face of the SFC key. Generally both the front and back tags have identical markings. However, if required they can be different – e.g. different languages on front and back.

In all standard cases the characters are black and specified by customer / client. Actual key tag size is:- 30 x 21 mm (1.18 x 0.82 in.). The illustrations given below are approximately to size. Standard colours: Yellow, Blue, Green , Orange or White all with black characters.

The key tags can have up to 6 lines of characters but this is not recommended as the size of the characters becomes so small that it cannot easily be read. We therefore recommend for good readability that the number of lines is limited to three (3).

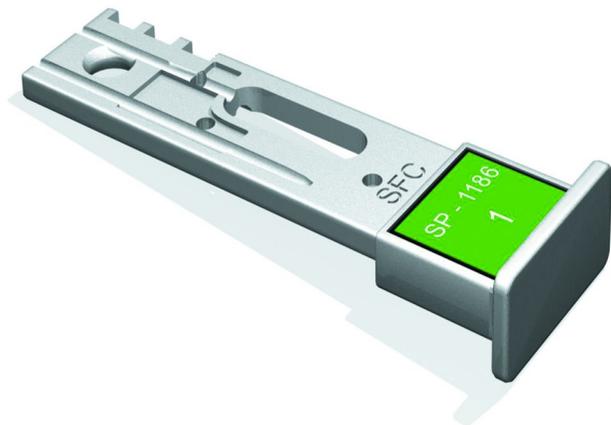
For the 3 line configuration the following number of characters per

(a character includes any spacing between letters) line will apply:

Top Line: 11 characters max.

Middle Line: 8 characters max.

Bottom Line: 11 characters max.





**CONTROL ROOM KEY CABINET – BASE/HOLSTER TAGS**

Should a 'Visual Alert' Control Room Key cabinet be purchased then the following key identification – base tags would normally be supplied for each system. The colour scheme shown is the standard other options available on request.

Actual Tag size: 39 X 53 mm (1.5 inch x 2.00 inch). The illustration given below is approximately to size.

The tag can have up to 10 lines of characters with a max. 12 characters per line (a character includes any spacing between letters).

In the standard case above the characters are white on a red background.

